



NORSEAL[®]

V760 Series

Providing protection in your environment

Firm, Closed-Cell Polyvinyl Chloride Foam

Saint-Gobain NORSEAL[®] V760 is a closed-cell PVC foam sealant with a pressure-sensitive adhesive on one side. Its high-density structure and multitude of tiny cells act like shock absorbers. This shock-absorbing feature makes NORSEAL V760 ideal for die-cut applications and metal-to-metal sealing. Versatile and easy to use, NORSEAL V760 is designed to produce a positive seal in mechanically fastened assemblies with as little as 30 percent compression.

The NORSEAL V760 series is specially designed to provide the following features:

- Dimensionally stable under compression
- Good abrasion resistance
- Design facilitates high-speed application
- Liner removes easily after application
- Resistant to weather, fungi and oxidation
- Low water absorption for long sealing life
- Provides insulating properties

Available Sizes

Standard thickness: .063, .094, .125, .188 and .25 in. (1.6, 2.4, 3.2, 4.8 and 6.4 mm)

Master roll size: 56 in. (1422 mm) width. Length varies with thickness.

Special thickness and roll sizes also available.

Applications

- Bus/truck sealing
- Water tank sealing
- Concrete forms
- Door frame assemblies
- Roof sealing for parapets
- Duct seals
- Appliance seals
- Export container seals
- Die-cut gaskets



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NORSEAL® V760 Series – Properties

Performance tests are run using standard test procedures. The values presented are typical values and should not be used for specification purposes.

Property	Test Method	Value or Rating
Density: lbs./cu. ft. (kg/m ³)	ASTM D1667	15 (240)
Hardness: Shore 00	ASTM D2240	45
Force to Compress: psi (kPa)*	ASTM D1667	7.2 (50)
Compression Deflection: psi (kPa)*	ASTM D1667	3.4 (23)
Compression Set: % lost fr. orig. ht.*	NTP-37	4
Water Absorption: % by volume*	NTP-35	3
90° Peel Adhesion: oz./in (N/m) 15 min. dwell	PSTC-2	10 (109)
Elongation: %	ASTM D412 Die A	140
Tensile: psi (kPa)	ASTM D412 Die A	55 (379)
Thermal Conductivity: BTU, in./hr.ft. ² °F	ASTM C518	0.30
Color	—	Gray

* Based on 30% compression
NTP: Internal Test Procedure

Options (subject to minimum order requirements)

Adhesive base: No adhesive, available upon request.

Liner: Permanent PET film available upon request.

Important Instructions

- Because Saint-Gobain cannot anticipate or control every potential application, we strongly recommend testing of this product under individual application conditions prior to commercial use. The product contains plasticizer, which may adversely affect some plastics.
- Surfaces must be clean and free of oil, grease, moisture, dust and dirt. Isopropyl alcohol is good for cleaning the surface. Do not remove liner until tape is in proper position. Avoid touching adhesive surface before application. The adhesive is intended for positioning during the assembly process. The foam tape is secured in the joint by compression of the adjacent substrates.
- The application temperature should be between 40°F and 125°F (4°C to 52°C). It is not recommended to apply these sealants at temperatures below 40°F (16°C), as the adhesive does not flow in this condition and can result in poor bonding. Recommended service temperature is between -15°F to 160°F (-26°C to 71°C).

Shelf Life

6 months after the date of sale when stored in original packaging at temperatures up to 70°F (21°C) and 50% relative humidity.

NORSEAL® is a registered trademark of Saint-Gobain Performance Plastics.



Saint-Gobain Performance Plastics

One Sealants Park
Granville, NY 12832
1-800-724-0883
Tel: (518) 642-2200
Fax: (518) 642-2793

foams@saint-gobain.com
www.foams.saint-gobain.com

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Limited Warranty: For a period of 6 months from the date of first sale, Saint-Gobain Performance Plastics warrants this product(s) to be free from defects in manufacturing. Our only obligation will be to provide replacement product for any portion proving defective, or at our option, to refund the purchase price thereof. User assumes all other risks, if any, including the risk of injury, loss or damage, whether direct or consequential, arising out of the use, misuse, or inability to use this product(s). SAINT-GOBAIN PERFORMANCE PLASTICS DISCLAIMS ANY AND ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

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NORSEAL® V760 – Standard Roll Sizes

Product No.	Thickness in. (mm)	Length ft. (m)
V762	.062 (1.6)	200 (61)
V763	.094 (2.4)	100 (30.5)
V764	.125 (3.2)	100 (30.5)
V766	.188 (4.8)	50 (15.3)
V768	.25 (6.4)	50 (15.3)

3" I.D. cardboard cores standard