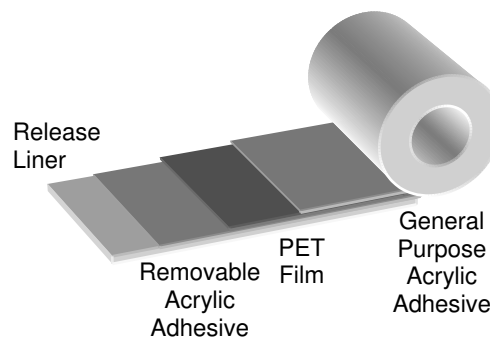


1402 Differential Permanent / Removable Tape

Arlon's 1402 tape is an economical double-coated polyester tape. The liner side is coated with a water-based removable acrylic adhesive. The unwind side is coated with a general purpose permanent adhesive.

The removable adhesive is formulated to provide good initial tack properties along with very high shear strength to ensure clean removal.

The high initial tack allows the permanent adhesive to bond even through moderate levels of dirt and dust contamination.



PRODUCT ATTRIBUTES:

- Economical.
- Combined Permanent / Removable performance.
- Permanent adhesive bonds through moderate dirt / dust contamination.

REPRESENTATIVE PHYSICAL PROPERTIES:

| PROPERTY | TEST METHOD | TYPICAL VALUE | |
|--|--|---------------|-----------|
| | | Unwind | Liner |
| Tack, @72°F | PSTC-5 | 32 oz/in | 14 oz/in. |
| Peel Adhesion, 15min @72°F, 180° on SS | PSTC-101 | 80 oz/in | 30 oz/in. |
| Shear Adhesion, 1" x 1" x 1000 g | PSTC-107 | 24 hrs. | 168+ hrs. |
| Carrier | 0.5 mil Bi axially oriented polyester film | | |
| Adhesive Thickness | 1.0 mil | | 1.0 mil |
| Release liner | 60# Differential paper liner | | |

STANDARD PRODUCT:

Roll Size:

54" wide x 750' length

Color: Clear

SUGGESTED HANDLING & USE:

Application temperature: Above 50°F

Service temperature: -40°F to 180°F

Storage life: 1 year.

Store in clean and dry environment, out of direct sunlight. Recommended storage conditions are 45% to 55% RH, and 50°F to 80°F

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