

PRODUCT SPECIFICATIONS

"Manufacturing with the environment in mind" ®

Z1845DC POLYETHER POLYURETHANE FOAM

Tentative Specification

PHYSICAL PROPERTIES TEST VALUES

U.S. STANDARD METRIC AVERAGE AVERAGE

Density $1.80 \pm 10 \% \text{ lbs./ft.}^3$ $28.84 \pm 10 \% \text{ kg/m}^3$

MINIMUM AVERAGE MINIMUM AVERAGE
Tensile Strength 12.0 psi 18.0 psi 83 kPa 124 kPa

Elongation 80% 120% 80% 120%

Indentation Force Deflection

25% Deflection 40 lbs./50 in.² 50 lbs./50 in.² 178 N/323cm² 222 N/323cm² 65% Deflection 80 lbs./50 in.² 100 lbs./50 in.² 356 N/323cm² 445 N/323cm²

Retention of Tensile Strength after

Min. 70%

3 hours, 105°C, steam autoclave

Air Flow 5.00 ft³ / 4 in² / min 20.00 ft³ / 4 in² / min 54.85 m³ / m² / min 219.40 m³ / m² / min

Features:

- This product contains additives to retard microbial growth and degradation.
- Meets the Requirements of RoHS through June 2013 Revision of SVHC (Restriction of Hazardous Substances European Union Directive 2002/95/EC)
- Compliant with European union REACH (Registration, Evaluation and Authorization of Chemical Substances EC1907/2006)
- Recommended for outdoor seating applications
- Minimum Airflow (ASTM D3574, Test G) 5.00 SCFM air
- Cell size: 18 to 28 ppi

NOTE: This specification is for flat foam only.

^{*} Test Methods : ASTM-D3574-[latest revision]. Standard Methods of Testing Flexible Cellular Materials - Slab, Bonded, and Molded Urethane Foam.