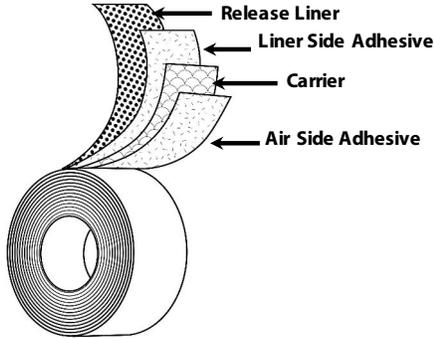


HFW-395

Double-Coated Foam Glazing Tape



Liner:	4 mil Blue PP
Liner Side Adhesive:	Acrylic (I625)
Backing/Carrier:	3/32" White Crosslinked Closed Cell PE Foam
Air Side Adhesive:	Rubber (I913)
Specifications:	AAMA 810.1-16 for expanded cellular glazing tape

Applications

- Seal window glass onto wood, aluminum, or plastic frames
- Seals against air, moisture, light, and dust
- Provides cushioning to absorb vibration and shock
- Thermal insulating and sound deadening

Features

- Liner Side Acrylic Adhesive
- Foam Carrier
- Air Side Rubber Adhesive
- PE Film Liner

Benefits

- Good UV resistance for glass-side application
- Moderate shear strength
- Excellent bond to surfaces
- Conformable
- Minimal moisture absorption
- Aggressive adhesion to surfaces
- Lends itself to die-cutting and kiss cuts

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Overall Thickness (w/liner)	102.0 mils	2.591 mm	PSTC 133
Air-Side Adhesive Thickness	2.0 mils	0.051 mm	PSTC 133
Carrier Thickness	94.0 mils	2.388 mm	PSTC 133
Liner Side Adhesive Thickness	2.0 mils	0.051 mm	PSTC 133
Liner Thickness	4.0 mils	0.102 mm	PSTC 133
Adhesion to Steel (Air Side)	80 oz/in	8.75 N/cm	PSTC 101 Mod - 1 mil PET
Shear Strength	>7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	30 to 160 °F	-1 to 71 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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