

TECHNICAL DATA SHEET

GP950 - Single-Coated Foam Tape Rubber PSA

Alamotape™ single-coated foam is an economical high-performance tape that combines high initial bond strength with excellent shear and cohesive strength.

Alamotape 's GP950 is designed as a cost-effective, general purpose adhesive foam pad suitable for use in gaskets, anti-skid and vibration dampening pads. The synthetic rubber adhesive bonds well to a wide variety of materials, including many plastics. Cross-linked EVA:PE copolymer foam provides excellent mechanical strength for $^{1}/_{32}$ " and $^{1}/_{16}$ " tapes. Soft cross-linked PE foam is used in $^{1}/_{8}$ " and $^{1}/_{8}$ " tapes to provide better conformability to textured surfaces.

PRODUCT ATTRIBUTES

- Highly versatile
- Bonds to a wide variety of substrates
- Resists moderate levels of dust and dirt contamination
- Not recommended for applications requiring high water resistance or prolonged exposure to sunlight
- Not recommend for applications requiring high heat resistance

STANDARD SIZES AND COLORS									
THICKNESS	WIDTH	LENGTH	COLOR						
1/32"	60"	216'	Black, White						
1/16"	60"	108′	Black, White						
1/8"	60"	70′	Black, White						

^{*}Custom sizes are available upon request.

REPRESENTATIVE PHYSICAL PROPERTIES								
PROPERTY	VALUE (1/16" FOAM)	TEST METHOD						
DENSITY	3 lb/cu ft	ASTM D - 1667						
TACK @72°F	48 oz/in (A)	PSTC - 5						
PEEL ADHESION @72°F on SS 15 min	75 oz/in (FT)	PSTC - 101						
SHEAR ADHESION @72°F 1" x 1" x 1000g	100+ hours (NF)	PSTC - 107						
PRODUCT CONSTRUCTION Liner Thickness Liner Basis Weight Adhesive type	3.0 mil 55 lb 2 mil Aqueous Rubber							

FT - Foam tears due to stronger adhesion A - Adhesive Failure C - Cohesive Failure NF - No Failure



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			CO	COLORS FOAM DENSITY		LINERS			
GAUGE	WIDTH (*)	LENGTH	WHITE	BLACK	2#	3#	5#	KRAFT	PE
1/32"	60″	216′	•	•			•	•	0
1/16"	60"	108′	•	•		•		•	0
3/32"	60"	108′	0	0		0		0	0
1/8"	60"	108′	•		•			•	0
3/16"	60"	108′	0	0	0			•	0
1/4"	60"	54′	0	0	0			0	0

• - Standard, O - Available Option / Minimum Quantity Requirement (*58" Usable)

APPLICATION

- Ensure that all surfaces are clean, dry and free from excessive dust prior to installation.
- Recommended application temperature is above 50°F (for lower temperature applications, contact Alamotape for additional information).
- Alamotape flame-retardant general-purpose tape in-service temperature range: -20°F to 150°F.

STORAGE

Shelf Life: one (1) year

Store in a clean area free from exposure to excessive heat, moisture or direct sunlight (45% to 55% relative humidity, 50°F to 80°F).

Product performance will vary in each application and is dependent upon composite construction. Alamotape does not guarantee the replication of this data by third parties. None of the data or statements contained herein is intended to warrant the performance of this product. Data is representative and not intended as a manufacturing specification.